





#### Air & Fluid Flow Control Unit



The Instrumentation & Control Leaching Skid is a portable self-contained unit, designed to be installed at each leaching module entrance to provide precise leaching rate control in the module, as well as the monitoring of the pressure/flow parameters during the leaching process. The Mining Leaching Skid helps increase ore recovery in the heap; optimizing the overall leaching process and maximizing unit production

## Installation

- Copper & Gold mines
- At module level of heap leaching applications

### Features and Benefits

Self-contained unit	Quick and simple in-the-field installation	
Strong, durable and light-weight frame, with built-in abrasion protection	Provides protection for internal components and is resilient to the toughest mining environments	
Built-in Filter Screen	Protects the Control Valve - the most important component on the skid	
Unique "flushing" feature	For easy maintenance on the filter screen, without removing it from the system	
Accessibility	Convenient and portable, no need for specialized tools	
Stackable	Allows for efficient use of space	
Custom configurations	Tailor made solutions for different needs	



### Technical Specifications

Size Range	4" - 6"	
Working Pressure	Copper mining PN6/90psi Gold mining PN10 150psi	
Testing pressure	1.5 times maximum working pressure	
Fluid Temperature	Raffinate solution up to 43° C / 110F Barren cyanide solution up to 38° C / 100F	



#### Selection Options

Air Valve Models	A.R.I. D-040 L	
Hydrolic Control Valave	DOROT S-75 PR	
End connection	Flanges ANSI 150RF / ISO PN10/16	
Configurations	Standard: One fixed leach-rate control Optional: Two fixed leach-rate controls / Variable leach-rate control	

#### A.R.I. D-040 L Combination Air Valve Long-type - Air Gap Extender

½"/15mm - 2"/50mm Threaded/ Flanged

Body: Polypropylene Elastomers: EPDM (standard), Viton (optional)



#### DOROT S75 PR

Rate of Flow / Pressure Control Valve

4"/100mm -6"/150mm Threaded / Flanged

Body: Nylon (standard), Polypropylene (optional) Internals: Stainless Steel, Hastelloy (optional) Elastomers: EPDM (standard), Viton (optional)





# Dimensions and Weight

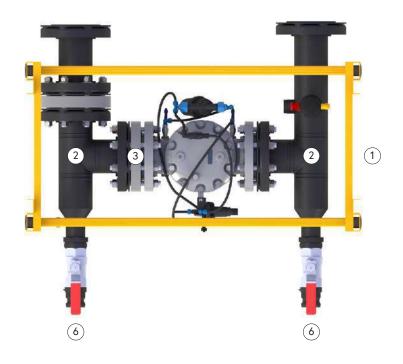
Size	Dimensions (mm/inch)		Weight (kg/Lbs)	
	L	W	Н	
4" (100mm)	1082 / 42.6	926 / 34.5	701 / 27.6	20/44
6" (150mm)	1082 / 42.6	926 / 34.5	701 / 27.6	25/55

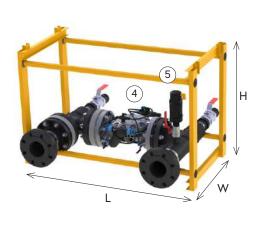
#### NOTE

All product weights and dimensions are approximate, due to the differences in flange standards, materials and variable accessories.

## Parts List and Specification

No.	Part	Material
1	Frame	Glass Fiber Reinforced Polymer
2	Manifolds	Polypropylene
3	Strainer	Polypropylene + Stainless Steel 316
4	Hydraulic Control Valve DOROT S-75	Polypropylene + Stainless Steel 316
5	Air Release Valve A.R.I. D-040L 1"	Polypropylene + Viton
6	Ball Valve	Stainless Steel 316







### > Skid P&ID

#### Included in scope of supply

No.	Part
4a	Outlet backflush 2" – Camlock male connection
4b	Inlet backflush 2" – Camlock male connection
5	Flowrate valve 4"
6	Filter screen 4"
7	Ball valve 1"
8	Air release valve 1"
9	L-type valve
10	Pressure reducing pilot
11	Pressure test point
12	Large control filter
13	Ball valve

#### Not Included in scope of supply

No.	Part
1a	Inlet butterfly valve 4"
1b	Outlet butterfly valve 4"
2	Orifice Flowmeter 4" – ANSI flanges connection
3	Pressure gauge 1" – 1" NPT female connection

