△ DOROT S300L Series



Advanced hydraulic solutions for optimal management of liquid conveyance system.



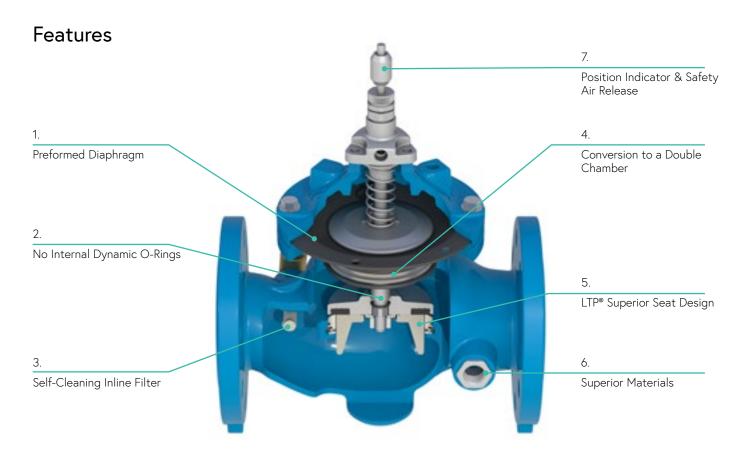




General Information

DOROT S300L Series, state-of-the-art automatic control valves are designed to withstand the most demanding requirements of water system control. Developed by engineering experts, DOROT S300L offers technically advanced capabilities that go far beyond any other control valve available on the market.

The following guideline will assist you in selecting the optimal DOROT S300L valve best suited to your needs:



- 1. Preformed Diaphragm no stress on the diaphragm after assembly, ensuring durability and longevity.
- 2. No Internal Dynamic O-Rings no maintenance on the O-rings is required. The valve has a unique internal floating shaft design that allows for frictionless operation and easy in-the-field maintenance.
- 3. Self-cleaning Inline Filter the filter turns during flow, filtering the trim water without the need for service.
- 4. Conversion to a double chamber the standard single chamber valve design provides smooth operation in the most sensitive regulation conditions. If needed, conversion to a double chamber valve is easily made by inserting the innovative DOROT Separation Disc; without removing the valve from the pipeline.
- 5. LTP® Superior Seat Design LTP (Linear Throttling Plug) completely eliminates the need for a low-flow bypass valve, or internal throttling device, such as U-port or V-port. The DOROT S300L can throttle to near zero flow without the need for a bypass. During valve closure the rate slows, preventing potential damage from water hammer or surges.
- 6. Superior Materials all control ports are protected by SST 316 inserts as standard, eliminating the risk of corroded and clogged ports. The valve is supplied with a replaceable stainless steel seat for excellent durability against erosion and a drip-tight seal. All internal parts are made of stainless steel.
- 7. Position Indicator & Safety Air Release the stainless steel position indicator rod enables smooth, precise tracking of valve opening. The unique Safety Air Release mechanism easily removes air from the control valve chamber, ensuring stability and optimal system performance.
- 8. Certified Performance: UL Water Quality/NSF 61-G & 372



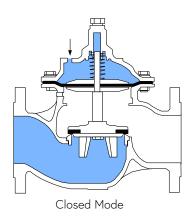


Basic Valve Operating Modes

On-Off Mode

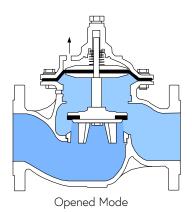
Standard (Single Chamber) Valve

The control pressure (taken from the pipeline) is applied by the control device to the control chamber (top of the diaphragm). The pipeline pressure pushes the seal to open, and the control chamber pressure forces the diaphragm to close. Since the diaphragm area is larger than the seal area, it has greater hydraulic force so the valve remains in the closed position.



Open Mode

The control device relieves the pressure from the control chamber. The pipeline pressure forces the seal to the "open" position so that the fluid can pass through the valve. While the valve is open, outlet pressure is applied to the lower side of the diaphragm, assisting with opening.

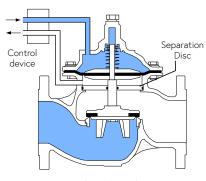


Double Chamber Valve (Version D)

The double chamber version is created by inserting a separation disc between the diaphragm and the seal. This assembly creates a second control chamber below the diaphragm, permitting the activation of the valve in lowpressure systems and enabling a faster valve response. The response to varying conditions is guick, since downward movement closure is not resisted by pressure below the diaphragm.

Closed Mode

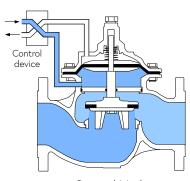
The control pressure (taken from the pipeline or supplementary pressure source) is applied to the top of the external diaphragm. The bottom control chamber drains. The pipeline pressure pushes the seal to open, but since the diaphragm area is larger than the seal area it creates greater hydraulic force which forces the valve to close. At this stage, the bottom chamber should be drained.



Closed Mode

Open Mode

The control device releases pressure from the top control chamber. The seal assembly is forced to the "open" position by the pipeline pressure, allowing flow through the valve.



Opened Mode





Modulating Mode

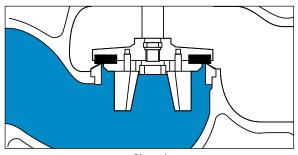
General

Positioning the seal a short distance (less than 1/4 of the seat diameter) from the seat, creates friction and turbulence, causing energy loss in the fluid passing through the valve. The results are:

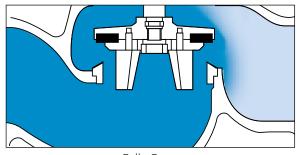
- Reduction of pressure and flow rate.
- Increase of inlet pressure.

The position of the seal assembly is dictated by the volume of control fluid in the top control chamber, which is determined by the control device. The control device is operated by hand (manual control), by electric current (solenoid valve), or by hydraulic pressure (pilot valves, hydraulic relays). All can be used in standard (single chamber) valves as well as in double chamber valves.

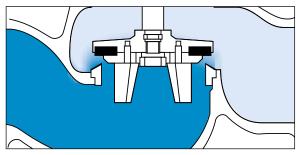
Modulating mode in standard (single chamber) valves.



Closed



Fully Open



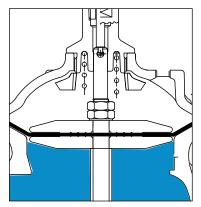
Regulating

Regulation at High Pressure

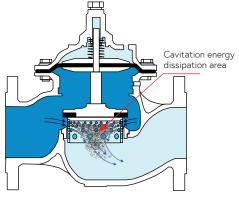
The S300L has exceptional resistance to damage, caused by cavitation conditions. This feature was certified by extensive tests, carried out by independent laboratories in the US and

The operation limits, as found in these tests, can be calculated for any specific location - using a simple computer program (supplied upon request). For operating conditions that exceed the safe limit - a special cavitation-free valve can be supplied. This version, marked by the suffix "F" (example 30F-3 is a cavitation-free, 80mm/3" valve), can operate at any pressure differential without sustaining damage. The internal structure includes a stainless steel, perforated cylinder, that is connected below the standard seal disc that moves freely inside the seat.

The valve is assembled to generate "over the seat" flow, so the water stream enters the cylinder from its external side and emerges through the internal side. The energy is dissipated by the high-velocity, turbulent flow through the exposed holes above the seat (due to varying trim positions). The pressure recovery, the cause of cavitation damage, occurs inside the cylinder and not adjacent to the valve body wall. The SST cylinder is cavitation resistant.



Closed Valve



Fully-opened Valve



2-Way Control Device

The 2-way control device is assembled on a control circuit, connecting upstream to downstream through the control chamber.

There are two restrictors assembled in this circuit:
(a) A nozzle or a needle valve, at a fixed opening.
(b) A modulating device (pilot), whose passage may vary from complete closure (b=o) to a fully open size (when b>a).
The volume of the control media in the chamber is determined by the relative passages (a) and (b), or, in fact, by the opening of (b), as (a) is fixed.

Closed Mode

Pilot (b) senses a downstream pressure higher than the set point and closes passage (b). Through passage (a) the upstream water flows directly into the upper part of the control chamber, forcing the diaphragm to close the valve.

Open Mode

Pilot (b) senses a downstream pressure lower than the set point, and fully opens passage (b), larger than (a). All the water from the upstream flows through (a) and (b), directly to the downstream, allowing water from the upper part of the control chamber to partially drain until the pressure in the chamber equals the downstream pressure.

Pressure in the upper part of the control chamber is decreased and the upstream water pressure forces the seal disc to rise (opening the valve).

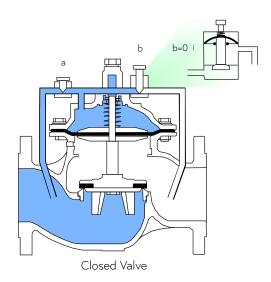
Regulating Mode

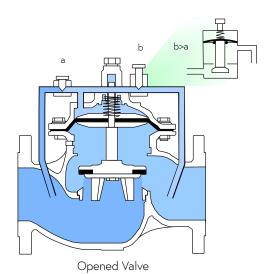
The pilot is set to the required downstream pressure.

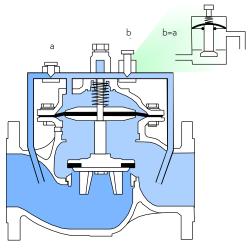
The pilot senses when the downstream pressure reaches the required value causing passage (b) to equal passage (a) b=a. Now, water that flows through the control loop passes from (a) through (b) and into the downstream. The control media in the upper part of the control chamber is now steady, keeping the diaphragm and seal in a fixed position. Any change in the downstream pressure will change the b=a balance. This change adds or drains water from the control chamber, thus opening or closing the main valve until it reaches the balanced regulating position b=a once again.

The 2-way control device provides sensitive, accurate, and constant modulating control of the main valve. The main valve does not fully open, as the control device prevents total drainage of the control chamber.

The 2-way control device is standard in most pressure regulating valves.







Regulating Valve



3-Way Control Device

The 3-way control device is a small selector valve which:

1. Permits passage of the control media into the main valve control chamber (initiating the "closing" procedure), or

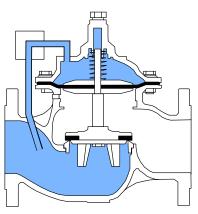
2. Permits drainage of the control media from the control chamber to the atmosphere (initiating the "opening" procedure).

Some 3-way control devices have a third mode as well, which prevents inflow or outflow from the control chamber, so that the main valve remains fixed when the device is in this mode.

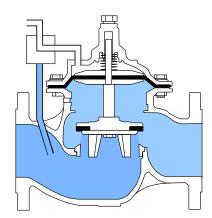
The 3-way mode is used in on/off valves or when the regulating valve is fully open, in order to obtain specific operating conditions. Once in position, there is no water flow through the control chamber.

The 3-way control circuit may open the main valve entirely, creating minimum head loss.

The 3-way control device must be used when external media (not pipeline water) is used to control the valve, or when the control media is dirty or abrasive.



Closed Valve



Opened Valve

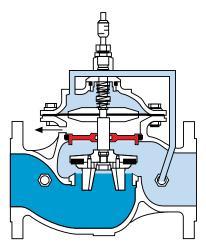
Proportional Pressure Reducer

The proportional pressure reducer is a valve that has a control chamber permanently connected to the downstream.

This valve must be a double chamber [D] type.

The balance of hydraulic forces created between the high pressure on the small seal area, and the lower downstream pressure on the larger diaphragm area, causes a fixed ratio of inlet/outlet pressure of approximately 3:1.

No other control device is needed.



Separation Disc



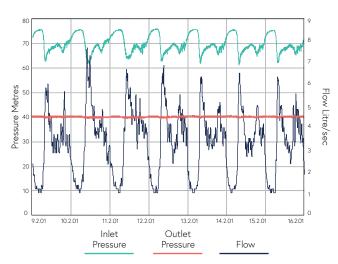




Typical Pressure Reducing Performance Chart

DOROT S300L 4" (100mm)

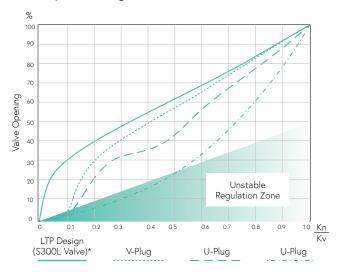
Pressure Reducing Valve



Pressure logged at 1 minute intervals Flow logged at 15 minute intervals

Comparison of different seal structures

Characteristic curve comparison with competitive designs



* Independent laboratory report data source

Cavitation Data

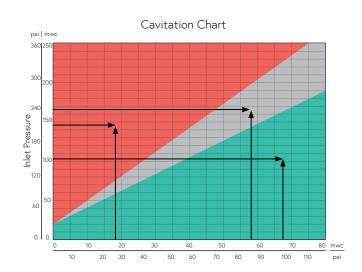
Limits of operating conditions

The chart sets the safe limits for valves designed to operate at a considerable pressure differential.

Such conditions generate noise and possible cavitation damage to the valve body.

How to use the chart

- 1. Determine the maximum dynamic pressure that may be applied to the valve inlet.
- 2. Draw a horizontal line from the pressure scale at the left side of the chart.
- 3. Find the requested outlet pressure in the pressure scale at the bottom of the chart.
- 4. Draw an upward line at this point.
- 5. The intersection of the two lines defines the cavitation characteristics of the valve operation.



- Destructive Cavitation the valve may sustain damage in a fairly short time.
- Noisy Operation the valve may generate noise that exceeds 80db.
- Safe Operation Conditions the valve will perform safely and quietly.

^{*} The cavitation and noise data are based on tests done by the Utah State University, USA, and Delft Hydraulic Laboratories, Holland.





S300L Models

Model	Pressure Rating	Flow Port	Pattern	Standard
33	16 bar / 250 psi	Full Bore	Globe	ANSI B16.42
34	25 bar / 360 psi	Full Bore	Globe	ANSI B16.42

Technical Specifications

Parameter	Standard	Optional			
Connections	Flanged ANSI Threaded NPT Grooved	ISO 7005 / AS10 / JIS B22 / ABNT and others			
Pressure Range	Model 33 0.5 – 16 bar (7 – 250 psi) Model 34 0.5 – 25 bar (7 – 360 psi) Note: higher pressure rating available on special demand and for tailor-made projects	0 min. press. with N.O spring assisted opening 0.2 bar / 3 psi min. pressure without a spring Note: both options require usage of external higher closing pressure			
Max. Water Temp.	80°C / 180°F	110°C / 233°F			

Materials

Part	Standard	Optional
Body & Cover	Ductile Iron (ASTM A-536)	Cast Steel A-216 WCB Duplex Cast Stainless Steel CF8M (316) NAB Others
Main Valve Internals	Stainless Steel	Stainless Steel 316, Hastelloy, SMO, Duplex
Spring	Stainless Steel	Stainless Steel 316, Inconel, Hastelloy
Diaphragm	Nylon fabric reinforced EPDM (NSF Approved)	NBR
Seals	EPDM	NBR, Viton
Coating	Fusion Bonded Epoxy (FBE) RAL 5010	UV protected FBE RAL 5010 FBE RAL 3000 (fire red) UV protected FBE RAL 3000 Rilsan (Nylon) Halar
Control Trim: Fittings & Control Devices	Stainless Steel	Stainless Steel 316, Duplex
Control Trim: Tubes	Stainless Steel	Copper, Stainless Steel 316, Duplex







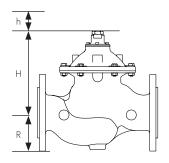
Dimensions & Weights

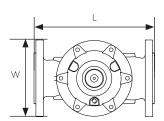
Models 33/34 Flanged

Valve Size	DN50 (2")		DN65 (2½")		DN80 (3")		DN100 (4")		DN150 (6")		DN200 (8")	
	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
L	235	91/4	279	11	305	12	381	15	508	20	645	25 3 %
Н	266	10 1/2	266	101/2	292	11 1/2	340	13 3 %	413	16 1/4	476	18 ¾
h **	140	5 ½	140	5 ½	170	6 11/16	180	7	230	9	300	11 ¹³ ⁄16
W	169	6 5/8	185	71/4	203	8	238	9 3/8	330	13	413	161/4
R	82.5	31/4	92.5	3 5 ⁄8	100	3 15/16	110	4 5/16	142.5	5 %	172.5	63/4
Weight * Kg/Ibs	13 / 29		16 / 35		26 / 57		37 / 82		77 / 170		140 / 309	
Vol. control chamber lit/gal	0.1 / 0.02		0.1 / 0.02		0.3 / 0.08		0.7 / 0.2		1.5 / 0.4		4.3 / 1.1	

^{*} Approximate shipping weight

^{**} h - Minimal required maintenance space











Hydraulic Performance

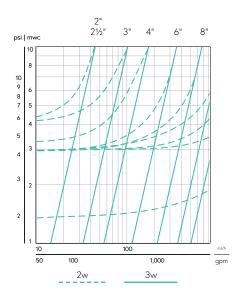
Models 33/34 Globe

Valve Size	DN50 (2")	DN65 (2½")	DN80 (3")	DN100 (4")	DN150 (6")	DN200 (8")			
Max. recommended flow rate	m³/h	40	40	100	160	350	620		
for continuous operation	gpm	180	180	440	700	1600	2800		
Min. recommended flow rate		<1m³/h (<5 gpm)							
Flow Rate Factor	Kv Cv	43 50	43 50	115 133	167 195	407 475	676 790		
Head Loss Factor K		5.4	15.4	4.8	5.6	4.8	5.5		

Headloss Charts

Models 33/34 Globe

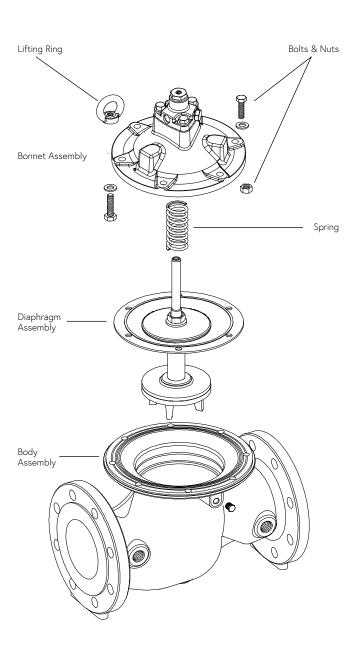
Pressure Loss Chart





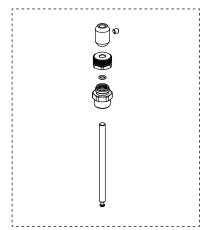
Components

Main Components

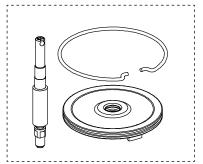


Additional Components

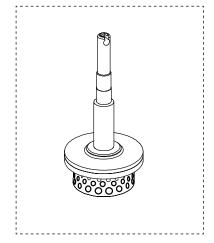
Position Indicator Kit



Double Chamber Conversion Kit



"F" Version Conversion Kit







Pressure & Flow Applications

DOROT S300L DI

Pressure Differential Sustaining Valve



DOROT S300L FR/EL

Flow Control Valve



DOROT S300L FR

Flow Control Valve



DOROT S300L HyMod

Flow-Modulated Pressure Reducing Valve







Pressure & Flow Applications

DOROT S300L PR[D]

Proportional Pressure Reducing Valve



DOROT S300L PR

Pressure Reducing Valve



DOROT S300L PRM

Dual Set-Point Pressure Reducing Valve



DOROT S300L PS

Pressure Sustaining Valve



DOROT S300L PS[R]

Pressure Sustaining/Relief Valve







Electronic Control Applications

DOROT S300L EC

Electronic Control Valve



DOROT S300L EL/TO

Two-Stage Opening Solenoid Control Valve



DOROT S300L EL

Solenoid Control Valve







Pumps and Safety Applications

DOROT S300L BC/PS

Pump Control and Pressure Sustaining Valve



DOROT S300L BC

Pump Control Valve



DOROT S300L CV

Hydraulic Non-Return Valve



DOROT S300L DW

Deep Well (Borehole) Pump Control Valve



DOROT S300L FE

Excessive Flow Shut-Off Valve







Pressure & Flow Applications

DOROT S300L NS

Two-Stage, Cushioned Closure Check Valve



DOROT S300L QR

Quick Pressure Relief Valve



DOROT S300L RE

Solenoid Control Valve



DOROT S300L RE/EL

Surge Anticipating Valve







Tank & Reservoir Applications

DOROT S300L AL

3W Altitude Pilot-Controlled Valve



DOROT S300L FL

Modulating Float Valve



DOROT S300L FLDI/FR(PR)

Differential Float and Flow Control Valve



DOROT S300L FLDI/SP

Differential Float and Pressure Sustaining Valve



DOROT S300L FLEL

Electric Float Controlled Valve





Directing the Flow

Advanced hydraulic solutions for optimal management of liquid conveyance systems.

Aquestia is a world leader in providing optimal solutions for surge protection, water loss reduction and pressure management, by integrating uniquely developed products with innovatively designed software. Bringing together three strong brands — A.R.I., DOROT and OCV — we combine decades of experience, a wealth of knowledge and expertise, and a wide range of solutions and services. We are where liquid flows, serving customers in segments that include waterworks and wastewater systems, irrigation, fire protection, mining, ballast water, desalination, commercial plumbing, aviation fueling, oil & gas, and more.

Aquestia – high-quality, reliable products and committed service — for your peace of mind.

